

# Technical Bulletin

Bulletin Number: 428 Revision Number: R-09

Release Date: October 1, 1991 Revision Date: April 8, 1999

**SUBJECT: LTC SERVICE REFRIGERATION KITS**

**REASON:** To supply LTC refrigeration systems for field replacements in Dixie-Narco venders.

**EFFECTIVE OCTOBER 1, 1991**

ALL CUSTOMERS ORDERING REFRIGERATION SYSTEMS WILL RECEIVE LTC SERVICE REFRIGERATION KITS SHIPPED FROM:

DIXIE-NARCO, INC.  
DIXIE NARCO BLVD.  
WILLISTON, SOUTH CAROLINA 29853

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**SUBJECT: WARRANTY REFRIGERATION SYSTEMS RETURNS.**

**EFFECTIVE MAY 1, 1992**

ALL REFRIGERATION SYSTEM FAILURES COVERED DURING THE 60 MONTHS WARRANTY PERIOD SHOULD BE RETURNED FOLLOWING THE REFRIGERATION WARRANTY POLICY. SHOULD THERE BE ANY QUESTIONS ABOUT THE REFRIGERATION WARRANTY POLICY OR WHAT MODELS ARE AFFECTED UNDER THE POLICY, PLEASE REFER TO TECHNICAL BULLETIN 414.

PLEASE SEND RETURNS TO:

DIXIE-NARCO, INC.  
DIXIE NARCO BLVD.  
WILLISTON, SOUTH CAROLINA 29853

*NOTE: Refrigeration cartons in which replacement refrigeration systems are shipped should be used to return inoperative in warranty systems to Dixie-Narco, Dixie-Narco Blvd., Williston, South Carolina 29853.*

# 115/60 SERVICE REFRIGERATION UNIT CROSS REFERENCE TABLE DOMESTIC

APPLICATION VENDER MODELS	MODEL CODES	
	Production Systems	Service Replacement
168		1200C-E
180	400	
240	400-E	
276	400C-E	
300	1100C-E	
320		
348		
360	300	
368	300-E	
414	300C-E	
432	1200C-3	1203C-E
440		
276E		
489 Coke prior to 0001-2965AL		
489 non-Coke	800	
501E	800-T	
501T Coke prior to 0001-3036AM		
501T non-Coke	800C-T	
522T non-Coke	1300-T	
600E	1300C-T	
630L	1202C-E	
DMV 72N	1203C-E	
DMV 72W		
522T Coke prior to 0001-3036AM		
432T	800Z	1301C-A
489 Coke 0001-2965AL and up	800L	
501T Coke 0001-3036AM and up	801-T	
522T Coke 0001-3036AM and up	801C-T	
588	1301C-T	
600T	1301C-A	
630T		
DGM	700C-E	
	1400C-E	
DN2145	ECC# D027-1 (Dual Condenser)	1600C-T / 1600C-A
DN700CV (Snack)		1102C-E

# UNIVERSAL \*LTC SERVICE REFRIGERATION KIT INSTRUCTIONS AND REFRIGERATION UNIT PARTS KITS

**SUBJECT:** Field Replacement LTC Service Refrigeration Unit Instructions

**MODEL:** All Dixie-Narco Venders

**PURPOSE:** To provide step by step instructions for removing and installing the LTC Refrigeration system in Dixie-Narco venders.

A) **MODEL 1200C-E - KIT INSTALLATION INSTRUCTIONS** **Part #903,901,340X.X1**  
Refrigeration Unit Parts Kit - #560,141,40X.X4

Model numbers affected: 168, 180, 240, 276, 320, 360, 368, 348, 440, 414, and 432  
**1200C-E REPLACES 1200C, 1200, 1100C, 1100, 300C, 300E, 300, 400C, and 400**

B) **MODEL 1203C-E - KIT INSTALLATION INSTRUCTIONS** **Part #903,901,36X.X1**  
Refrigeration Unit Parts Kit - # 609,043,50X.X4

Model numbers affected: 522T, 489, 588, 501T - Non Coke Models, 432T, 501E, 600E, 276E, and DMV's.  
**1203C-E REPLACES 1300C-A, 1300C, 1300, 1202C-E, 1202C, 1202, 800C, 800T, 800, and 300T.**

C) **MODEL 1301C-A - KIT INSTALLATION INSTRUCTIONS** **Part #903,901,37X.X1**  
Refrigeration Unit Parts Kit - # 560,344,60X.X4

Model numbers affected: 600T, 630T, and 501T/522T - Coke Venders, and 630  
**1301C-A REPLACES 1301C, 1301, 801C, 801, 800L, AND 800Z**

D) **MODEL 800Z - KIT INSTALLATION INSTRUCTIONS - OBSOLETE Use Model 1301** **Part #903,901,37X.X1**  
560,344,60X.X4

Model number affected: 630

E) **BALLAST RELOCATION INSTRUCTIONS** **Order Part #903,901,41X.X1**

Narrow style venders affected: Coke - Landscape  
Dr. Pepper - D3  
7UP - B7

F) **MODEL 1600C-A DN2145 BEVERAGE VENDER REFRIGERATION UNIT** **Order Part #622,041,60X.X3**

G) **MODEL 1102C-E SNACK VENDER REFRIGERATION UNIT** **Order Part #560,042,30X.X3**

H) **MODEL 1400C-E DGM REFRIGERATION UNIT** **Order Part #588,041,50X.X3**

**NOTE:** Some models listed are no longer produced by Dixie-Narco.

\*LTC - LINT TOLERANT CONDENSER